



NELSEN STEEL COMPANY

GUNNARBAR

**ENGINEERED QUALITY PRODUCTS
FOR THE FIREARMS INDUSTRY**



Quality Steel Bar Products
Supporting the 2nd Amendment

GUNNAR BAR

The Nelsen Steel Company has been supplying cold drawn bar products to the firearms industry for over 30 years. Nelsen Steel starts with GQ, GBQ and SBQ hot rolled bars and processes these bars using proprietary die designs, engineered draw practices, special furnace treatments, and enhanced, non-destructive testing. The result is a quality cold drawn steel bar product with excellent straightness, accurate dimensional characteristics, and machinability to keep your machines productive.

In addition to supplying a quality product, Nelsen Steel retains two metallurgical engineers on staff dedicated to providing the necessary technical support for demanding firearm applications and to assist in developing tailor made products for customized applications.

Typical Products

- AISI 1137, 4130, 8620, and 9310 Cold Drawn Bar
- AISI 1137, 4130, 4140, 4150 and 9310 LP Annealed Cold Drawn Bar
- AISI 4140 and 4150 Quenched and Tempered Cold Drawn Bar
- AISI 4150 CrMoV Quenched and Tempered Cold Drawn Bar

Shapes and Size Range

Rounds	0.313" - 4.500"
Hexagons	0.375" - 2.500"
Squares	By Inquiry
Special Shapes	By Inquiry

Typical Applications

- Rifle and Shotgun Barrels
- Bolt Action Rifle Receivers
- Bolt Action Rifle Breech Bolts
- AR Bolts and Bolt Carriers
- AR Gas Keys
- Projectiles Bodies/Bullets

Nelsen Steel specializes in producing products to meet industry, proprietary and MIL-spec requirements.



NELSEN STEEL COMPANY

9400 W. Belmont Ave. • Franklin Park, IL 60131-2898 • Phone: 847-671-9700 • Fax: 847-671-6833 • www.nelsensteel.com